Product and Supplier Names
Acousti-Top® Adhesive
Maxxon Corporation
920 Hamel Road - PO Box 253
Hamel, MN 55340
www.Maxxon.com • info@maxxon.com
800-356-7887 • 763-478-9600

Product Description/Use
Acousti-Top Adhesive is a cobiopolymer. Its basic use is to bond Acousti-Top® sound mat to concrete subfloor or Maxxon approved subfloor.

Features and Benefits:
- Pressure sensitive adhesive
- Good surface wetout
- High molecular weight
- High static thickeners by addition of alkali
- Excellent clarity and color stability
- Exhibits early tack
- Complies with CFR 175.105 (adhesives with incidental food contact)

Packaging
5 Gallon Pail
Part Number ................................................. 13058
Weight ..................................................... 43 lbs (19.5 kg)
Approximate yield ....................................... 1250 ft²
275 Gallon Tote
Part Number ................................................. 13057
Weight ..................................................... 2300 lbs (1043 kg)
Approximate yield ....................................... 68,750 ft²

Technical Data
Nonvolatiles, % ........................................... 55.0 – 57.0
pH ............................................................. 6.5 – 7.8
Viscosity, Brookfield, RVT
#2 @ 20 RPM, 250
C/770 F, cps ............................................... 500 max
Coagulum, ppm, 100 Mesh .............................. 50 max
Tg, Estimated Onset ......................................... -50
Inflection .................................................. -38
Weight
US lbs/gal ................................................ 8.5 – 8.7
Kg/L .......................................................... 1.0
VOC content ............................................. 1.06 g/L

Installation
The subfloor shall be structurally sound, fully dry, cleaned free of mud, oil, grease, dirt, dust and other contaminating factors. Do not mix or dilute with water. The adhesive is ready for use directly from the pail. If Acousti-Top is installed over a Maxxon underlayment, the underlayment must be dry and sealed prior to adhesive application using Maxxon Overspray or Maxxon Acrylic. See Maxxon’s Procedures for Attaching Finished Floor Goods to Maxxon Underlayments Guide for additional details.

Roll (1/4” nap roller), brush or spray Acousti-Top Adhesive at a rate of 300 ft²/gal (7.4 m²/L). Apply the adhesive in 48” (122 cm) wide strips and place the Acousti-Top into the wet or tacky adhesive and dry roll with a standard resilient floor roller to insure 100% adhesive coverage below the mat. This will minimize working over the adhesive throughout the installation. Rough hollow core precast plank or rough concrete may require the Maxxon Underlayment slurry coat method of attachment. Isolation strips are installed around all walls, doorways, toilet collars and other floor penetrations. Seams shall be butt jointed on thin pours or may be overlapped on pours thicker than 1/2”.

Warranty, Availability and Technical Services
See our website for complete warranty information. Technical performance verification and service is available through Maxxon Corporation or Maxxon Regional Representative throughout North America.